

Optimer Pharmaceuticals Invites you to an Educational Program

POPULATIONS AT INCREASED RISK AND THE MANAGEMENT OF *CLOSTRIDIUM DIFFICILE*-ASSOCIATED DIARRHEA (CDAD)

This presentation is not independent Continuing Medical Education.

PROGRAM INFORMATION

Mousab Tabbaa, MD
North Shore Gastroenterology
Westlake, Ohio

Date: Tuesday, February 21st, 2012
Time: 5:30 PM
Location:
Chinato
2079 East 4th Street
Cleveland, OH 44115

RSVP

by Friday, February 17th
and leave your name and
contact number:
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DESCRIPTION

This presentation will discuss the microbiology and risk factors of *Clostridium difficile*-associated diarrhea (CDAD). Also, this program will review the clinical pharmacology and phase 3 clinical trials of DIFICID tablets for the treatment of CDAD in adults ≥ 18 years of age. We look forward to your participation in this program.

INDICATION AND USAGE, DOSAGE AND ADMINISTRATION

- Macrolide antibacterial drug indicated in adults ≥ 18 years of age for treatment of *Clostridium difficile*-associated diarrhea (CDAD)
- To reduce the development of drug-resistant bacteria and maintain the effectiveness of DIFICID and other antibacterial drugs, DIFICID should be used only to treat infections that are proven or strongly suspected to be caused by *Clostridium difficile*
- One 200 mg tablet orally twice daily for 10 days with or without food

IMPORTANT SAFETY INFORMATION

- DIFICID should not be used for systemic infections
- Only use DIFICID for infection proven or strongly suspected to be caused by *C. difficile*. Prescribing DIFICID in the absence of a proven or strongly suspected *C. difficile* infection is unlikely to provide benefit to the patient and increases the risk of the development of drug resistant bacteria
- The most common adverse reactions are nausea (11%), vomiting (7%), abdominal pain (6%), gastrointestinal hemorrhage (4%), anemia (2%) and neutropenia (2%)

Please see accompanying full prescribing information for DIFICID.

Massachusetts, Minnesota, Vermont, the Department of Defense, and the Department of Veterans Affairs have restrictions on receiving meals at company-sponsored events. You are accountable for understanding such restrictions and complying with them. If you are licensed in or affiliated with any of these states or federal agencies, Optimer policies may restrict your participation in this program. Your local Optimer representative can help you determine if our policies permit your attendance.